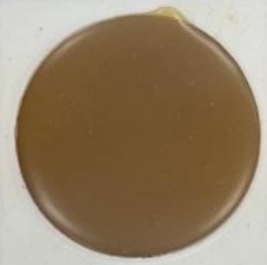
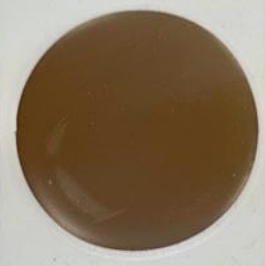
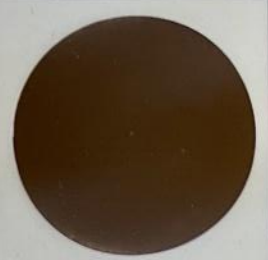
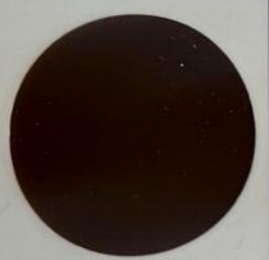
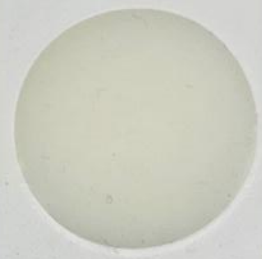
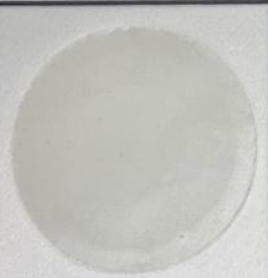
THERMAL STABILITY TEST

7 Days Continuous Heating at Application Temperature

	Original	Day 2 (24 Hours)	Day 3 (48 Hours)	Day 4 (72 Hours)	Day 5 (96 Hours)	Day 6 (120 Hours)	Day 7 (144 Hours)	Viscosity Change Over 7 Days
Gen 1	1025 cP			1653 cP			2525 cP	
								146·3 %
	1578 cP			1630 cP			1720 cP	
Gen 4								9·0 %
	1450cP			1393 cP			1410 cP	
Gen 6								2·8 %

Alphabond® ADHESIVE TECHNOLOGIES